

*Shrinkage-compensated, high-strength, low-resistivity, flowing repair concrete for use in conjunction with cathodic protection systems*

## Five Star\* repair concrete CP



### Uses

- Repair of concrete to bridge structures to HA specification
- In conjunction with electro-chemical cathodic protection systems
- Replacement of defective concrete to beams and crossheads
- Repair of carparks and buildings
- Coastal structural repairs to jetties and piers
- Repairing concrete columns, beams, walls and soffits

### About this product

**Five Star repair concrete CP** is a preblended cementitious repair concrete which fully complies with the Highways Agency Specification for Highway Works Class 29F high-strength flowing concrete. Contains non-reactive aggregates and a low soluble-alkali cement content suitable for use where cathodic protection will subsequently be used. Contains RHPC & GGBS to clause 1702, 5 mm non-reactive carboniferous limestone to clause 1704, superplasticiser and shrinkage compensating agents. Does not contain microsilica.

### Features and benefits

- ▲ Excellent electrical resistivity for cathodic protection systems
- ▲ Rapid strength development thus reducing repair possession times
- ▲ Dimensionally stable, forms an integral bond to existing concrete and restores structural integrity with proven durability
- ▲ Economical repair
- ▲ Variable application thickness providing flexibility of use
- ▲ Total chloride content does not exceed 0.1% of the mass of cement
- ▲ Total water-soluble sulphate content of concrete, SO<sub>3</sub>, does not exceed 4%, complies with HA specification
- ▲ Complies with HA specification for use on highway structures
- ▲ Free-flowing, allowing use in areas of congested reinforcement

### Technical data

The following test results were obtained in lab conditions at 20°C		HA spec
Working time	45 – 60 minutes	
Set time	300 minutes	
Plastic density	2200 kg/m <sup>3</sup>	
Water/cement ratio (3-6 litres per 25kg)	0.425	max 0.45
Flow trough		
at 5°C immediately after mixing	750 mm in 8 sec	750 mm in 30 sec
at 5°C 30 minutes after mixing	750 mm in 15 sec	
at 20°C immediately after mixing	750 mm in 5 sec	750 mm in 30 sec
at 20°C 30 minutes after mixing	750 mm in 8 sec	
Flow in simulated soffit and top repair	At 5°C and 20°C	Complies
Compressive strength BS 6319: Pt 2	<b>5°C</b> <b>20°C</b>	
1 day	27 N/mm <sup>2</sup>	
3 days	37 N/mm <sup>2</sup>	min 29 N/mm <sup>2</sup>
7 days		max 60 N/mm <sup>2</sup>
10 days	45 N/mm <sup>2</sup>	min 29 N/mm <sup>2</sup>
Cement content	600 kg/m <sup>3</sup>	min 400 kg/m <sup>3</sup>
Air content	3.0%	max 7%
Electrical resistivity (28 days)	7000 Ωcm (Wenner 4-pin method)	5000-15000 Ωcm
Tensile strength BS6319: Pt 7 (7 days)	> 4 N/mm <sup>2</sup>	
Bond strength	> 2.5 N/mm <sup>2</sup> (failure of concrete)	
Static modulus of elasticity	28 – 32 kN/mm <sup>2</sup>	
Coefficient of thermal expansion	6 – 10 x 10 <sup>-6</sup> mm/mm/°C	

# Five Star\* repair concrete CP

## Preparation

The concrete substrate shall be adequately prepared by suitable methods to remove all defective concrete or suspect concrete by high pressure water cutting or by mechanical means, i.e. breakers, scabbling, grit blasting, etc. The perimeter of the prepared area shall be well defined by a saw cut, avoid feather edging of **Five Star repair concrete CP**. All concrete shall be removed to give a minimum clear dimension of 20 mm to all exposed rebar reinforcement. The extent of the concrete removal shall be agreed with the contract supervisor or engineer. Temporary structural supports shall be erected as necessary and shall be left in place until the repair concrete has gained sufficient strength.

Rust scale corrosion products and other deposits shall be removed from the exposed steel reinforcement by grit blasting or high pressure water cutting. Finish shall be to achieve second quality to BS 7079:1989 which is equivalent to Swedish Standard SA 2½ quality.

Degrease with **weber.tec solvent 3** where appropriate immediately prior to pouring. No priming of the reinforcement is required. **Five Star repair concrete CP** forms a good cementitious bond to clean exposed reinforcement.

Old concrete surfaces contaminated with oil or grease will require cleaning, care must be taken to ensure all contamination and any coating is removed prior to application of concrete.

Grout-tight formwork is essential. Use a light, uniform application of release agent and good quality sealed ply formwork. The formwork shall be adequately supported and fixed to resist fluid concrete pressures. The parent concrete shall be thoroughly saturated with potable water prior to the application of the repair concrete. This may be achieved by filling the formwork with water, usually for 2 hours, then draining off the water, followed by removal of all surplus water.

## Mixing

Use only freshly opened bags of **Five Star repair concrete CP** and a clean forced-action mixer of suitable volume, i.e. Daines Mixal mixer, Cretangle pan mixer or a Putzmeister P13 mixer and pump.

Charge the mixer with 2.9 – 3.7 litres of water, per 25 kg bag, followed by a gradual addition of repair concrete. For optimum flow use 3.7 litres of water. Mix for 3 minutes. Mix only full bags, do not mix part bags.

**NB:** do not exceed maximum water addition of 3.7 litres water per 25 kg bag.

## Application

The mixed concrete shall be used within 30 minutes of mixing and kept agitated prior to use.

The mixed concrete can be placed either by gravity pouring or by pumping through hoses at least 50 mm diameter. Care shall be exercised to avoid air entrapment during placing. No vibration is needed to compact the repair concrete, but the formwork should be tapped with a mallet to release minor air bubbles on the surface of the formwork.

## Setting time

Setting time at 20°C is approximately 300 minutes.

## Winter working

**Five Star repair concrete CP** can be used down to 5°C provided cold weather working precautions are carried out. At low temperatures the strength development of repair concrete is greatly reduced with strengths similar to that expressed by the Sadgrove method. Striking times of formwork will be effected.

For further information please contact **Weber** Technical Services.

## Curing

Immediately after finishing, the exposed surfaces of the concrete shall be cured with wet hessian, polythene or frost blankets for at least 48 hours to prevent rapid loss of water.

The formwork shall not be removed until the repair can support the dead and imposed loads, normally 48 hours at temperatures above 15°C and 72 hours at lower temperatures.

The concrete shall then be cured for a minimum of 14 days; a spray-on curing membrane can be used – **weber.tec ritecure**. Protect repairs from frost and ice formation.

## Packaging

**Five Star repair concrete CP** is supplied in 25 kg bags.

## Coverage

Yield per 25 kg bag is 13.0 litres  
Coverage per m<sup>3</sup> volume is 77 bags of **Five Star repair concrete CP**.

## Storage and shelf life

When stored unopened in a dry place at temperatures above 5°C, shelf life is 6 months from date of manufacture.

## Health and safety

Contains cement (Contains chromium (VI). May produce an allergic reaction). Harmful by inhalation. Irritating to eyes and skin. Keep out of the reach of children. In case of contact with eyes, rinse immediately with plenty of water and seek medical help. After contact with skin, wash immediately with plenty of soap and water. Wear suitable protective clothing, gloves and eye/face protection.

**For further information, please request the Material Safety Data Sheet for this product.**



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To the best of our knowledge and belief, this information is true and accurate, but as conditions of use and any labour involved are beyond our control, the end user must satisfy himself by prior testing that the product is suitable for his specific application, and no responsibility can be accepted, or any warranty given by our Representatives, Agents or Distributors. Products are sold subject to our Standard Conditions of Sale and the end user should ensure that he has consulted our latest literature.

## Technical services

**Weber's** Customer Services Department has a team of experienced advisors available to provide on-site advice both at the specification stage and during application. Detailed specifications can be provided for specific projects or more general works. Site visits and on-site demonstrations can be arranged on request.

**Technical helpline**  
Tel: (01525) 722110

## Sales enquiries

**Weber** products are distributed throughout the UK through selected stockists and distributors. For UK sales enquiries and overseas projects, contact **Weber's** Sales office.

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